

F Hood Shroud Work Instruction

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Scan To Watch The Video Instruction



Or Visit:

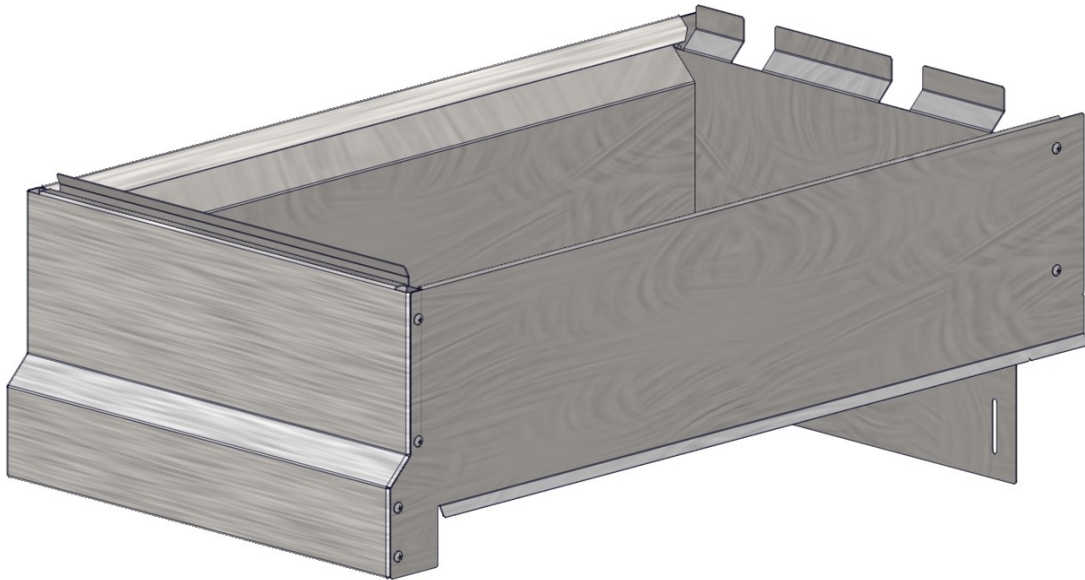
xltovens.com/f2-shrouds

Tool Requirements	
Screwdriver: Phillips #2	
3/8" (10mm) Wrench	

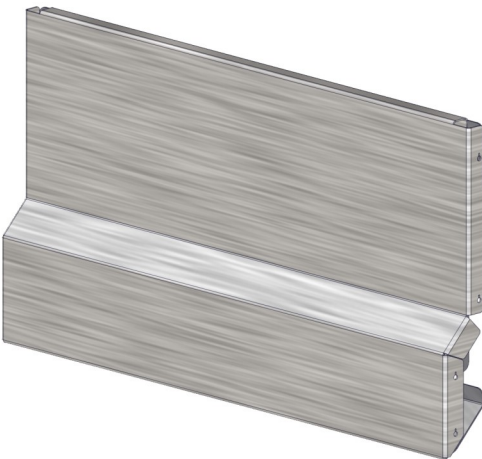
Shroud Boxes		
Box Labels	Double Stack Qty	Triple Stack Qty
RH Upper Shroud Box	1	1
LH Upper Shroud Box	1	
RH Lower Shroud Box	1	2
LH Lower Shroud Box	1	2
Accessories Box	1	1

Left Hand Upper Shroud Box Parts List

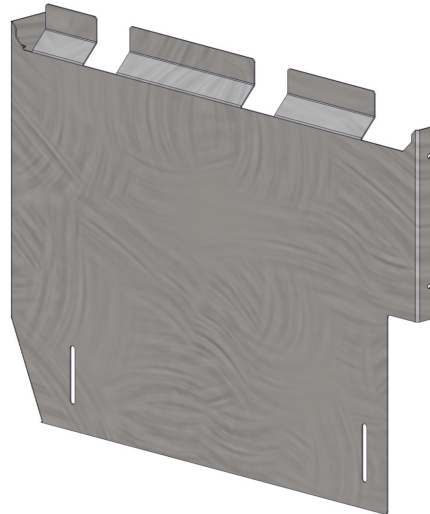
Assembled Example



A Shroud Upper Front (Qty 1)



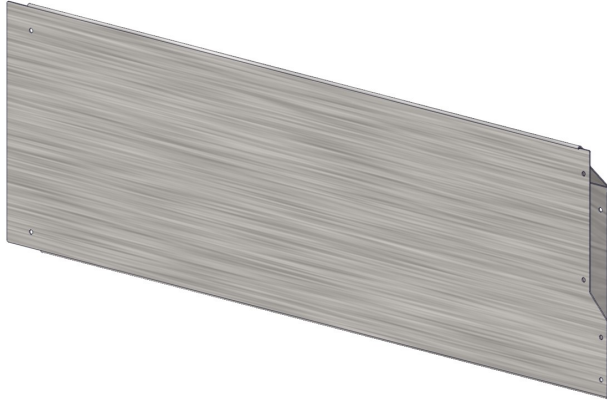
B Shroud Upper Back (Qty 1)



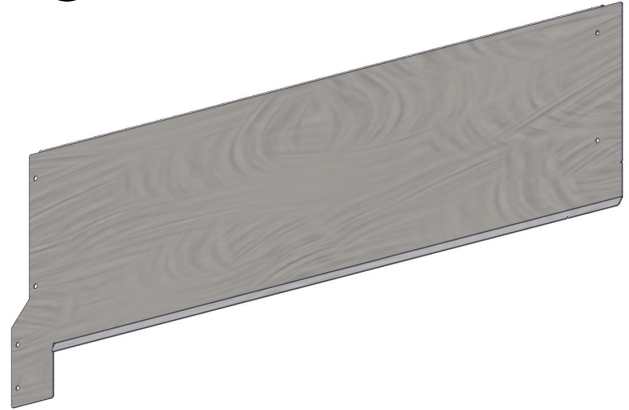
Z XF-123 (Screw 10-24 x 3/8 SS PT)
(Qty 14)



(C) Shroud Upper End (Qty 1)



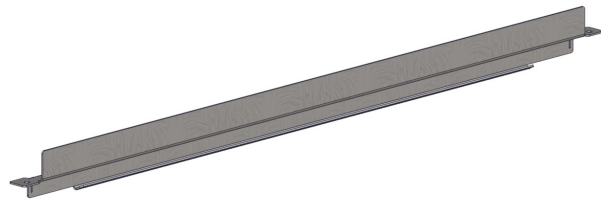
(D) Shroud Upper Inside (Qty 1)



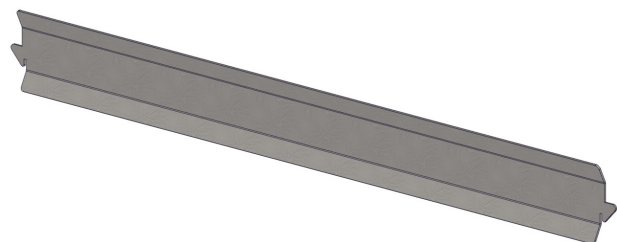
(E) Shroud Rear Skirt (Qty 1)



(F) Shroud Attachment Rail (Qty 1)

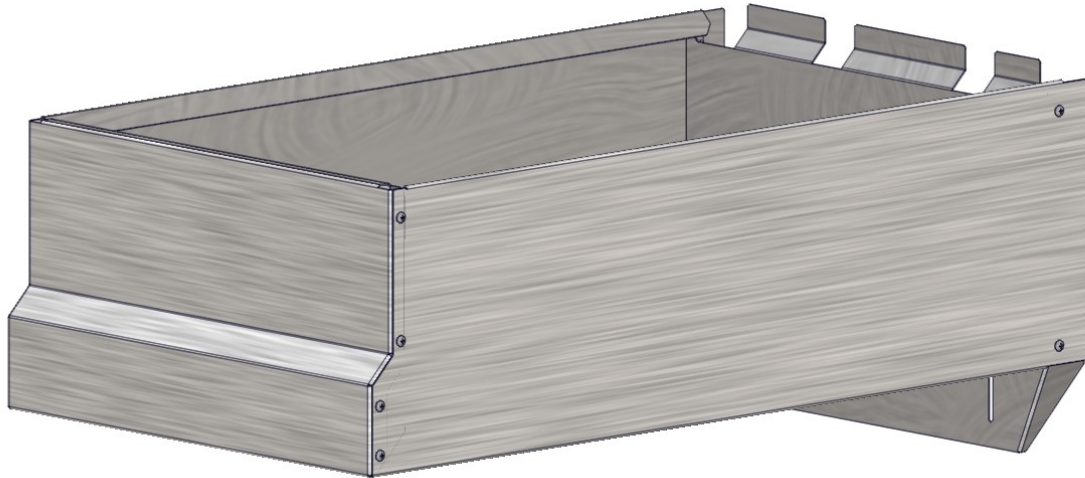


(G) Shroud Upper Seal (Qty 1)

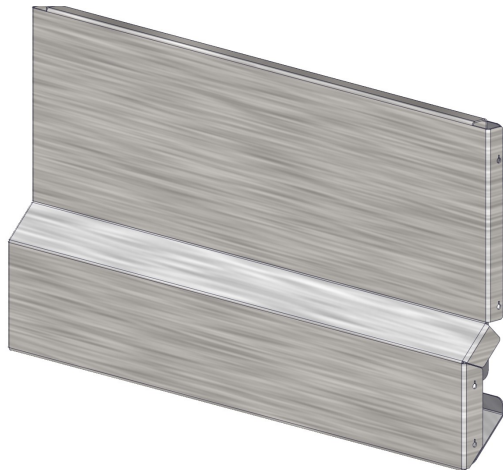


Right Hand Upper Shroud Box Parts List

Assembled Example



H Shroud Upper Front (Qty 1)



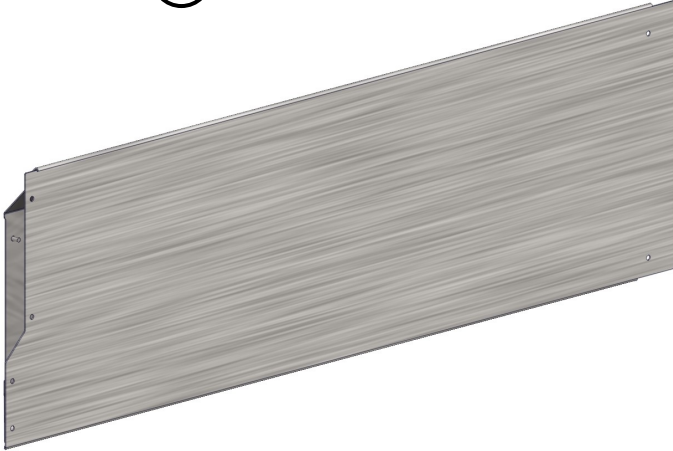
I Shroud Upper Back (Qty 1)



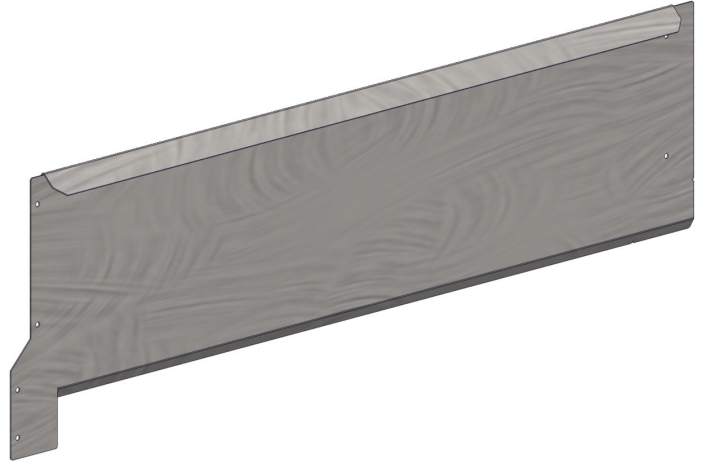
Z XF-123 (Screw 10-24 x 3/8 SS PT)
(Qty 14)



(J) Shroud Upper End (Qty 1)



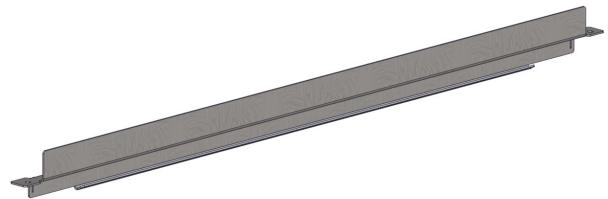
(K) Shroud Upper Inside (Qty 1)



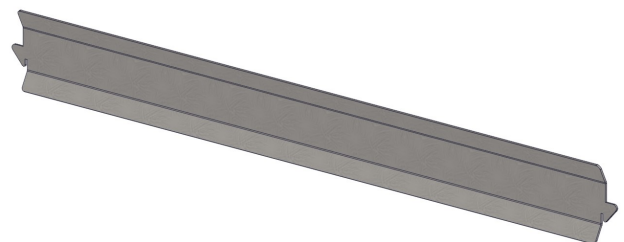
(L) Shroud Rear Skirt (Qty 1)



(F) Shroud Attachment Rail (Qty 1)

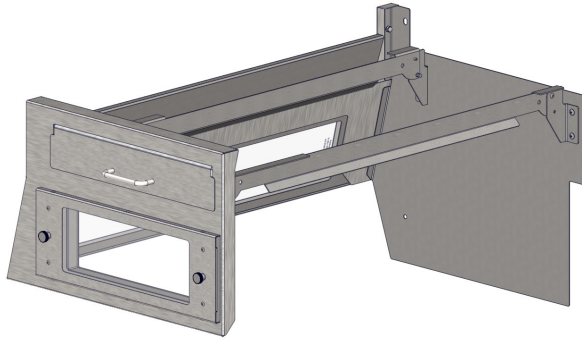


(G) Shroud Upper Seal (Qty 1)

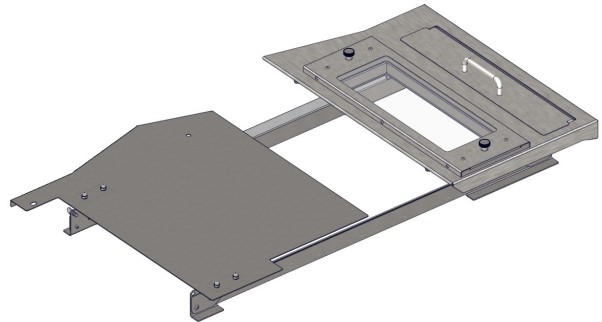


Left Hand Lower Shroud Box Parts List

Assembled Example



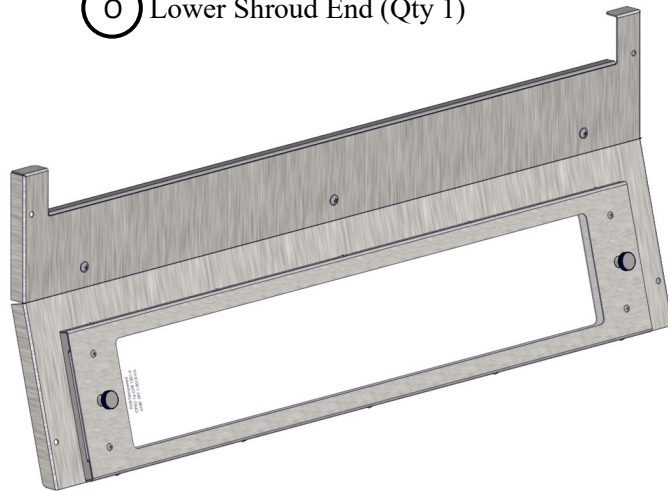
(M) Lower Shroud Frame (Qty 1)



(N) Shroud Retainer (Qty 1)



(O) Lower Shroud End (Qty 1)



(Z) XF-123 (Screw 10-24
x 3/8 SS PT)
(Qty 4)



(AA) XF-132 (Washer
Lock Internal #10 SS)
(Qty 2)

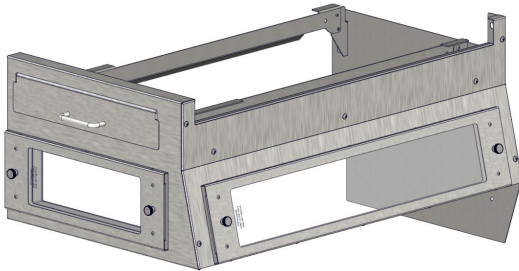


(AB) XF-194 (Nut Acorn
10-24 SS)
(Qty 2)

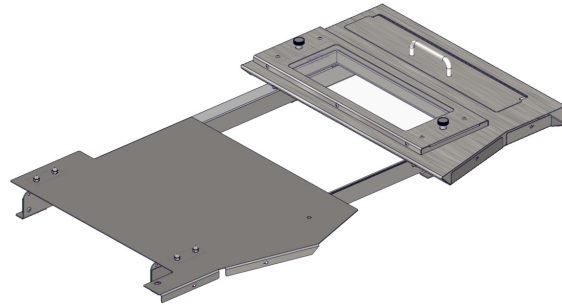


Right Hand Lower Shroud Box Parts List

Assembled Example



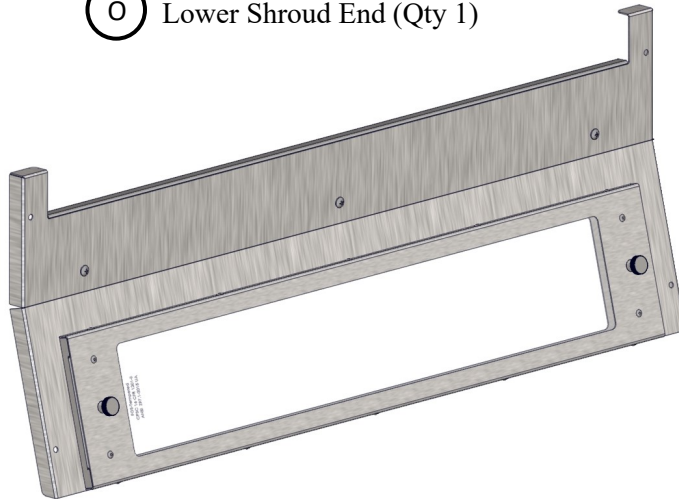
(P) Lower Shroud Frame (Qty 1)



(N) Shroud Retainer (Qty 1)



(O) Lower Shroud End (Qty 1)



(Z) XF-123 (Screw 10-24
x 3/8 SS PT)
(Qty 4)



(AA) XF-132 (Washer
Lock Internal #10 SS)
(Qty 2)

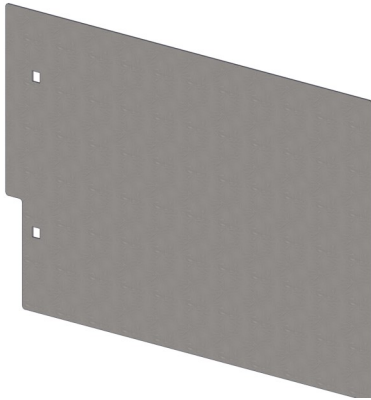


(AB) XF-194 (Nut Acorn
10-24 SS)
(Qty 2)

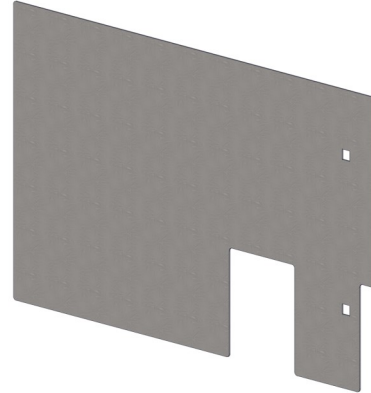


Accessory Box Shroud Pieces Parts List

Q LH Rear Closeout (Qty 1)



R RH Rear Closeout (Qty 1)



S

LH Fire Suppression
Bracket Top (Qty 1)



T

RH Fire Suppression
Bracket Top (Qty 1)



U

LH Fire Suppression
Bracket (Qty 1)



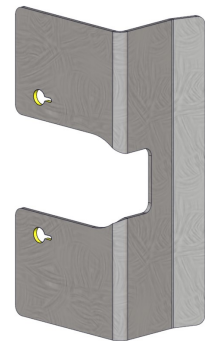
V

RH Fire Suppression
Bracket (Qty 1)



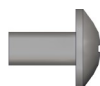
W

Fire Suppression
Blockoff (Qty 2)



Z

XF-123 (Screw 10-
24 x 3/8 SS PT)
(Qty 4)



AC

XF-124 (Screw 10-
24 x 1/2 SS PT)
(Qty 8)



AD

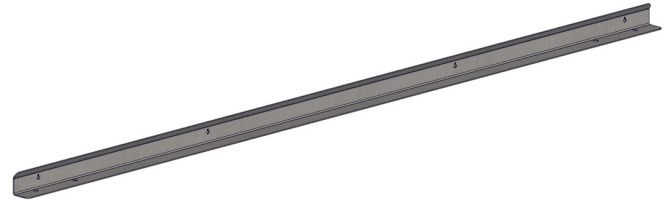
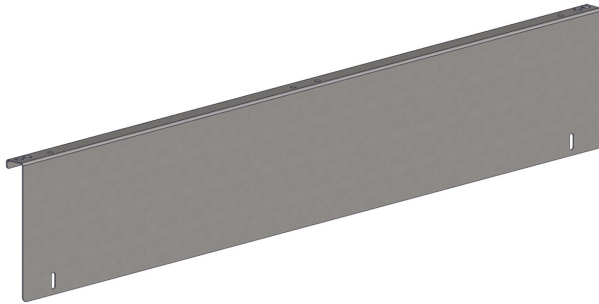
XF-171 (Cage Nut
10-24)
(Qty 4)



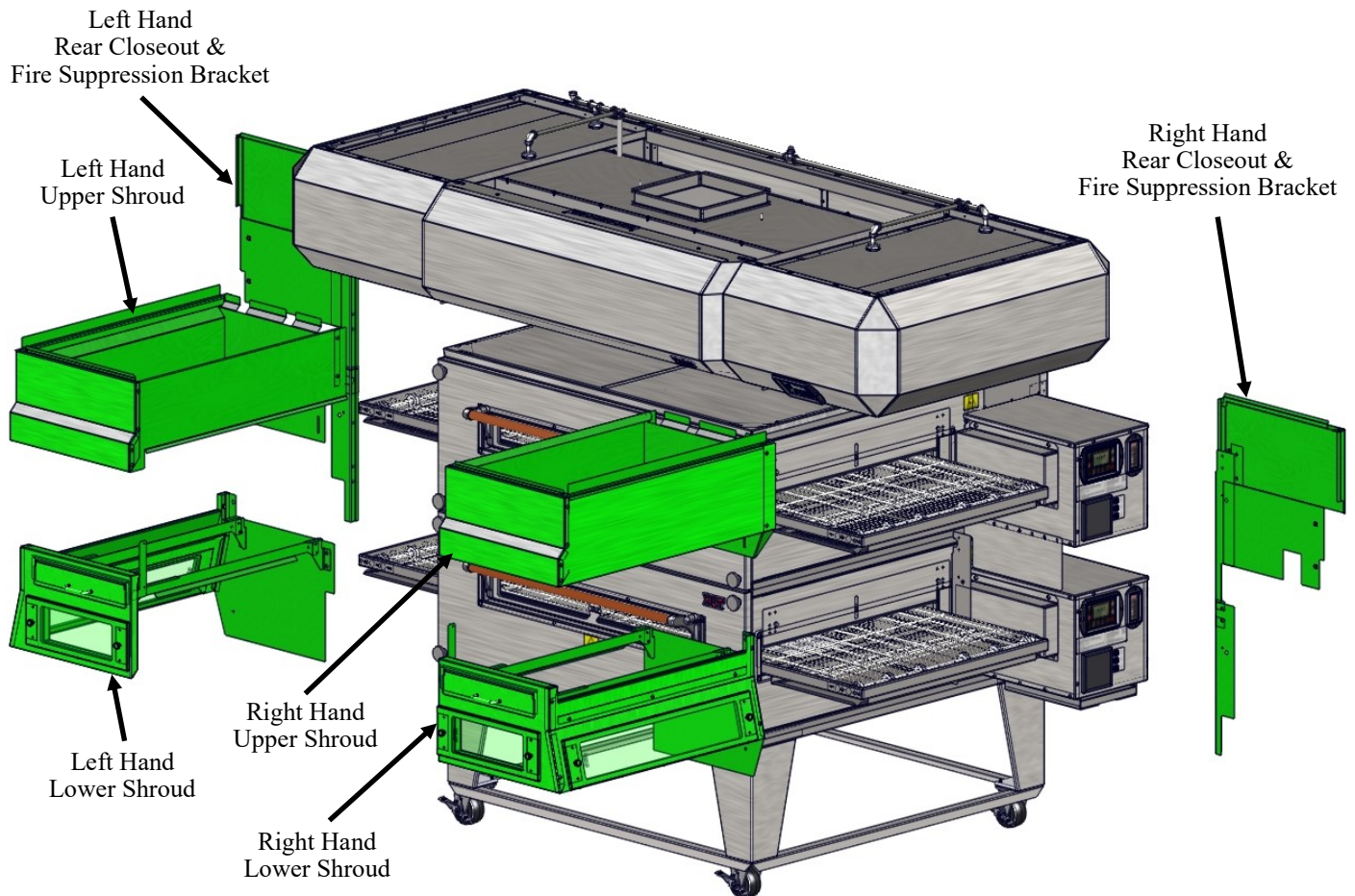
Items Loose In Hood Parts List

(X) Hood Transition Rail (Qty 2)

(Y) Oven Transition Rail (Qty 2)

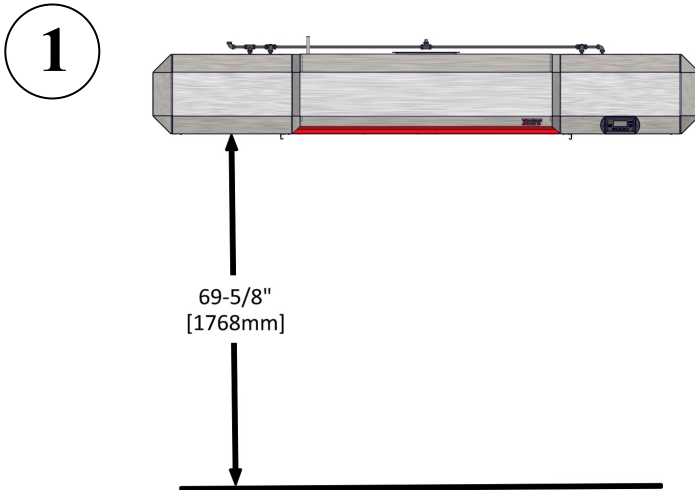


Shroud Package Exploded View

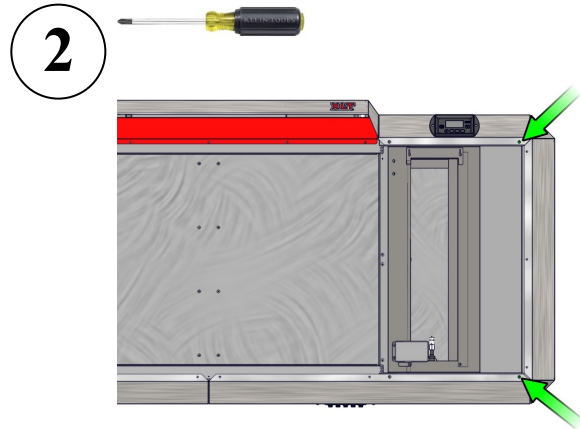


Front Of Oven

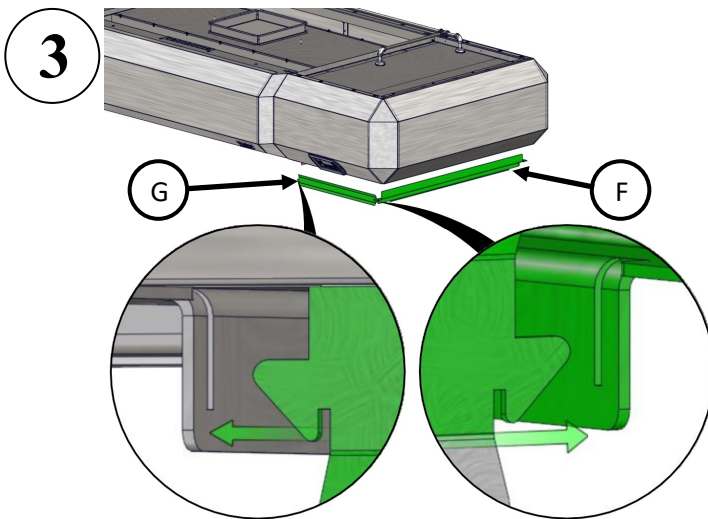
Installing Oven To Hood (Double Stack Shown)



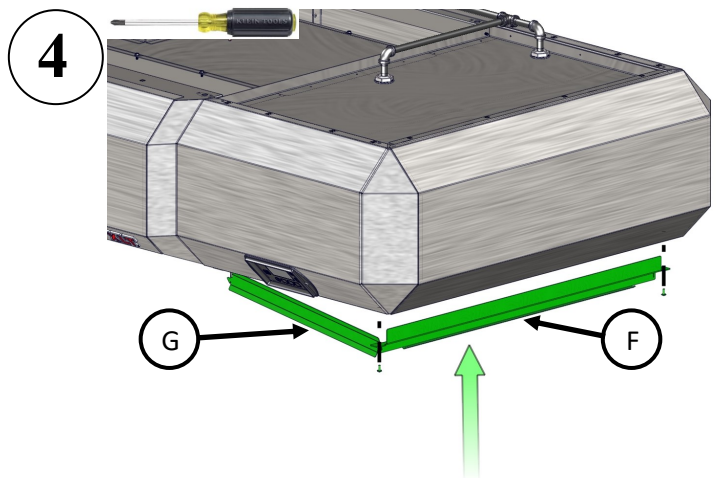
Verify Hood Installation Height



Remove Screws Noted

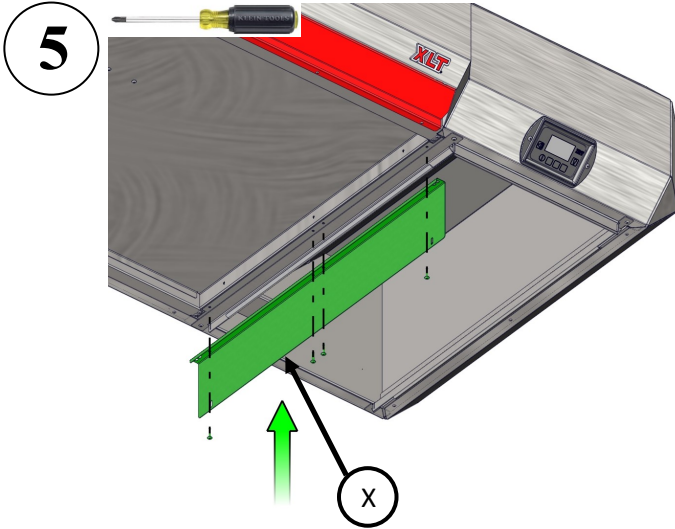


Hook Each End Of (G)

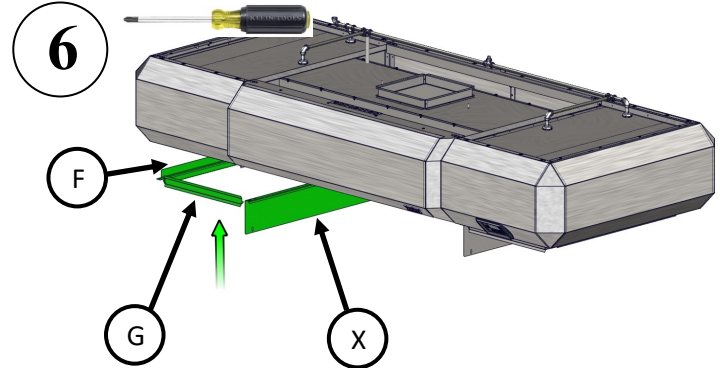


Install (F) With Screws Removed In Step 2

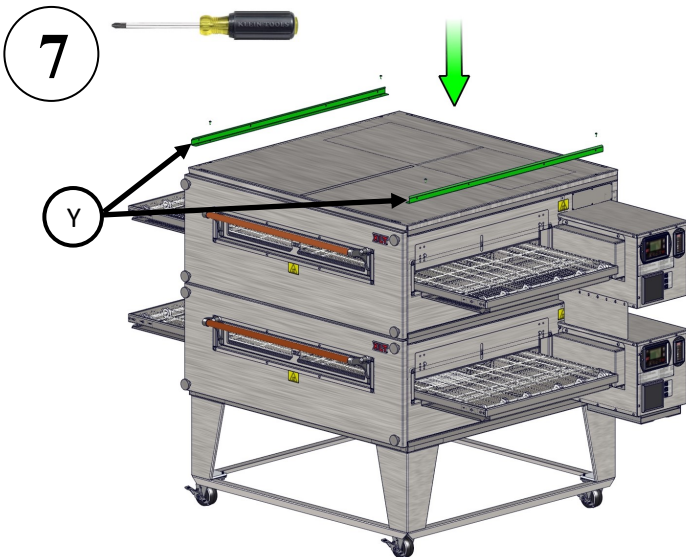
Installing Oven To Hood



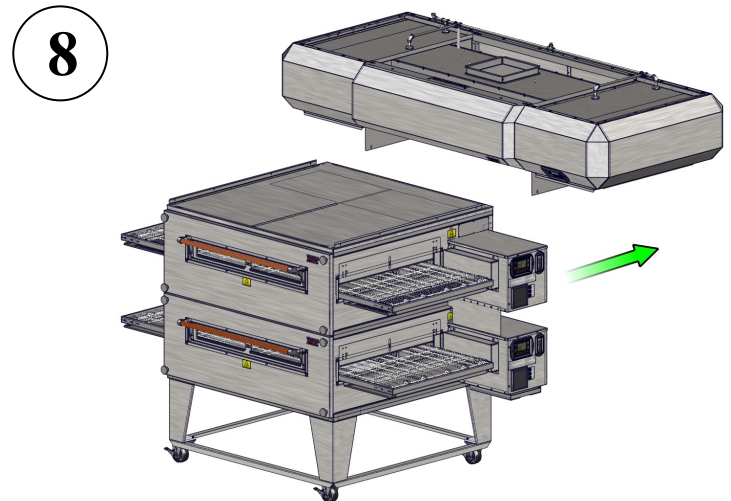
Install (X) With Existing Screws



Repeat Steps 2 - 5 For The Left Side

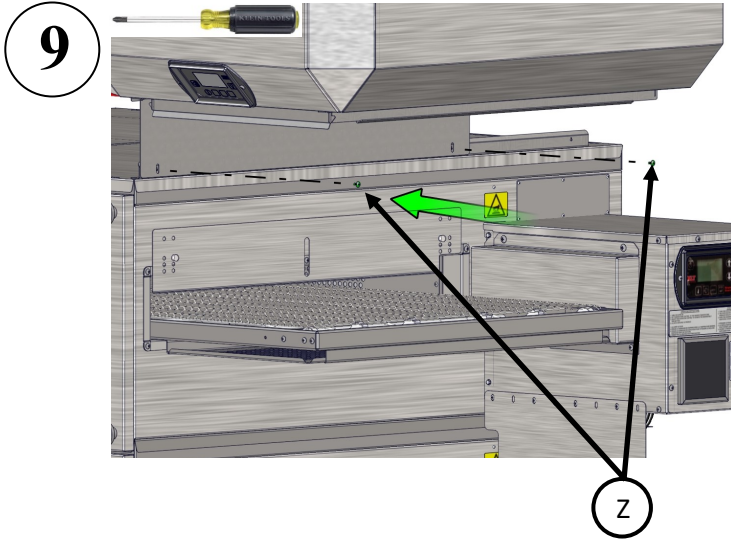


Install (Y) With Existing Screws



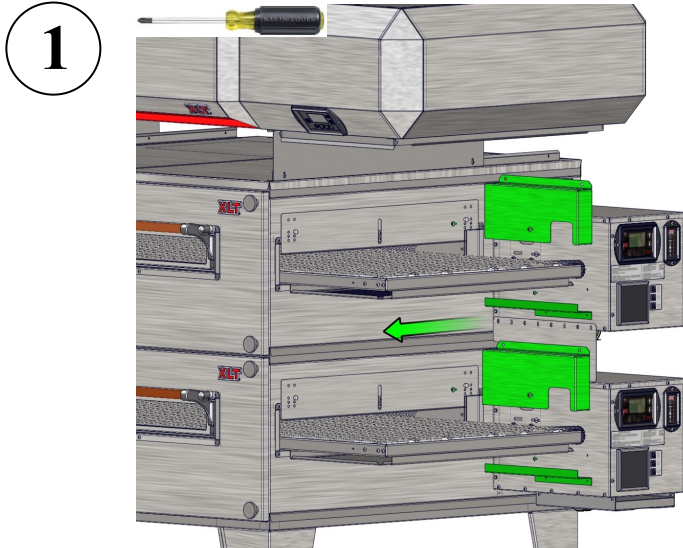
Position Oven Under The Hood

Installing Oven To Hood

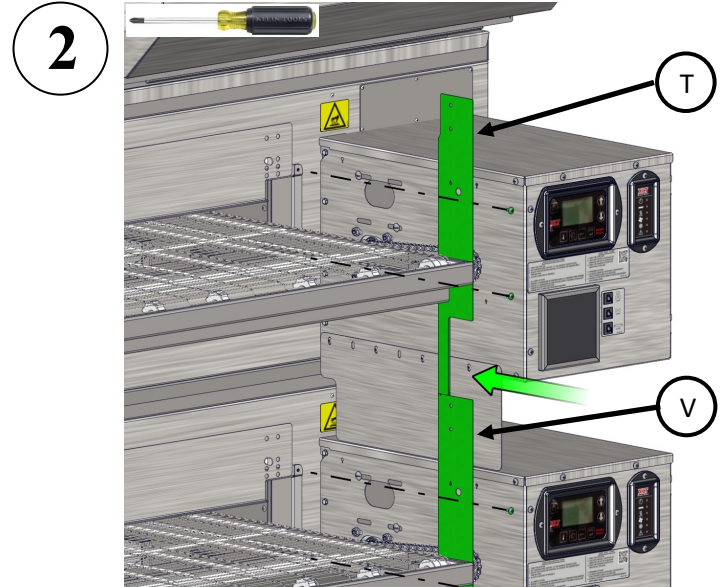


Attach (X) To (Y) With (Z) x 2
(Repeat This Step For Left Side)

Installing Shroud Fire Suppression Brackets



Remove Upper & Lower Chain Guards



Install (T) & (V) Using Existing Oven Bezel Screws
(See **TIP** before installing)

Mid/Bottom Oven
Without
Fire Suppression

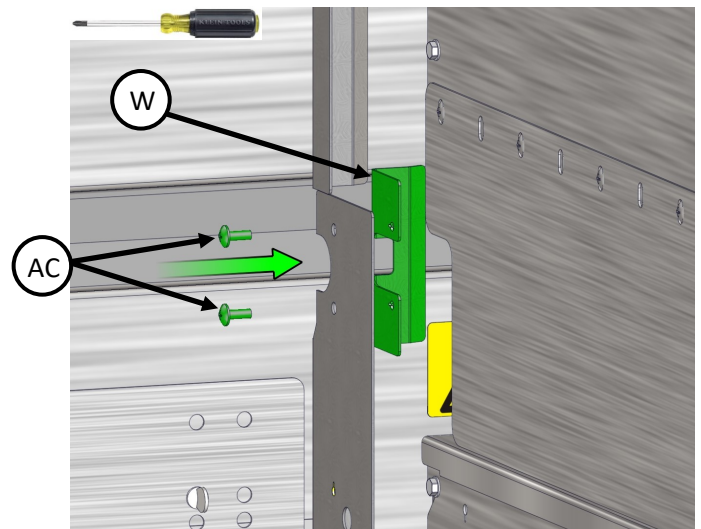
Top Oven
Without
Fire Suppression

All Ovens
With
Fire Suppression



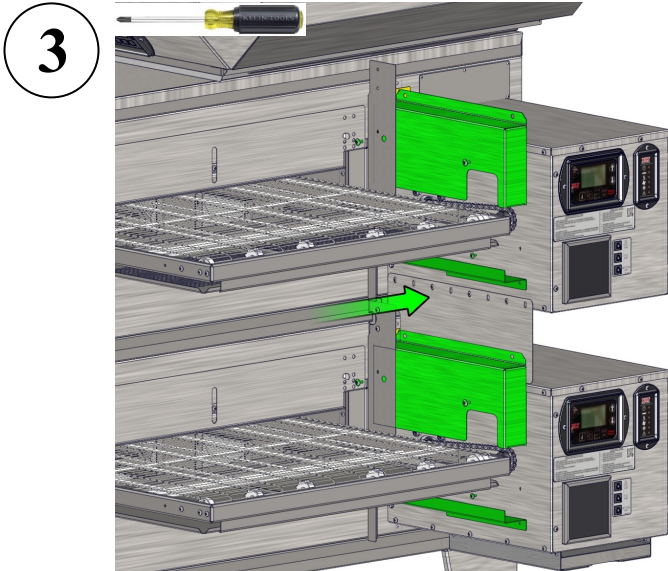
TIP

Break Away Necessary Tabs From
(T) Or (V) For Your Configuration

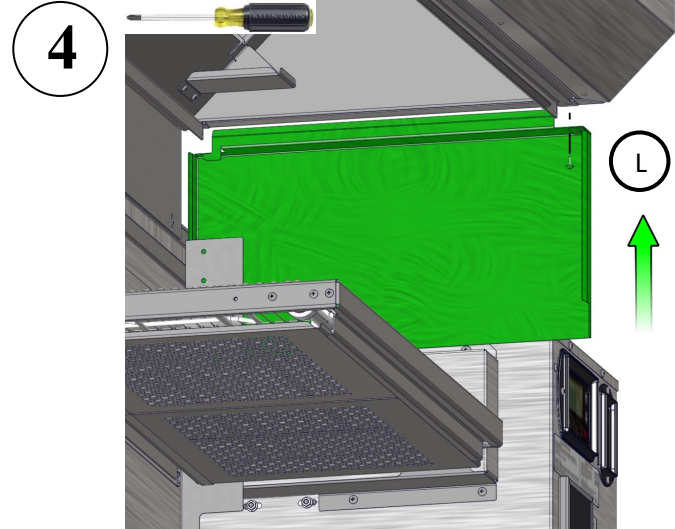


When Fire Suppression Is Present On The Oven,
Install (W) Around Each Mid/Bottom Fire Suppression
Pipe Using (AC) x 2 Per Blockoff

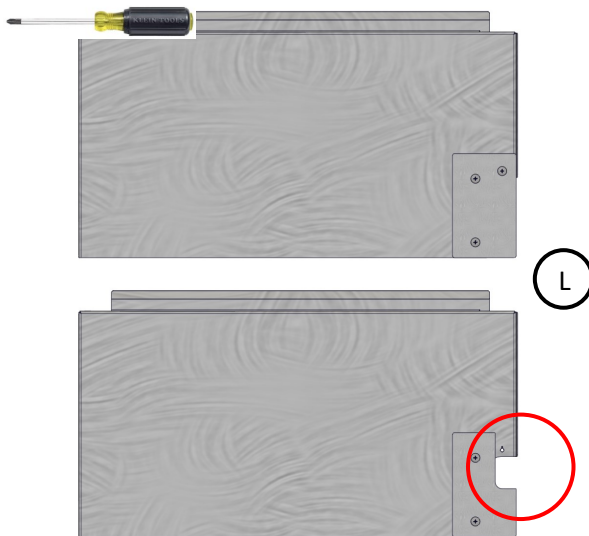
Installing Shroud Fire Suppression Brackets



Re-Install Upper & Lower Chain Guards

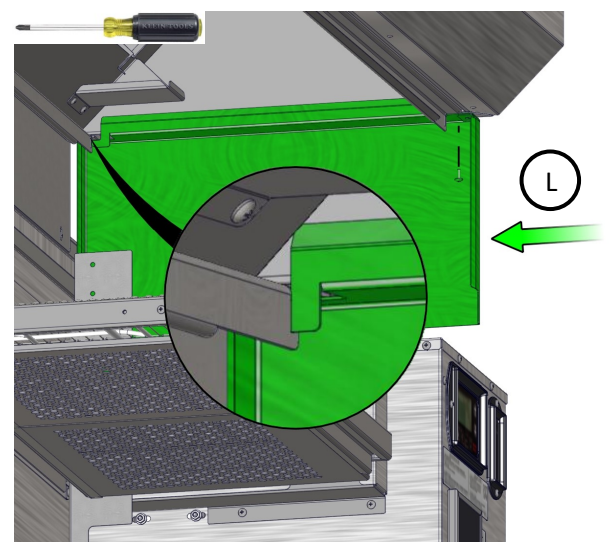


Remove The Corner Rear Screw. Slide (L) Up Into Hood End Opening (See **TIP** Before Installing)



TIP

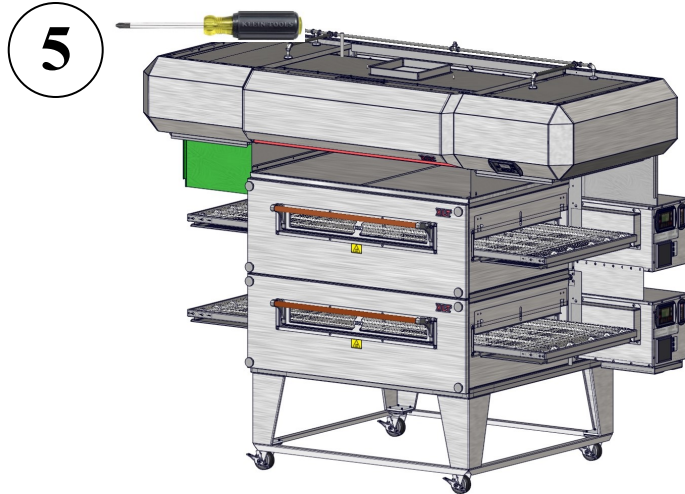
On (L), When Fire Suppression Is Present On The Ovens, Remove One Screw & Break Away Corner



TIP

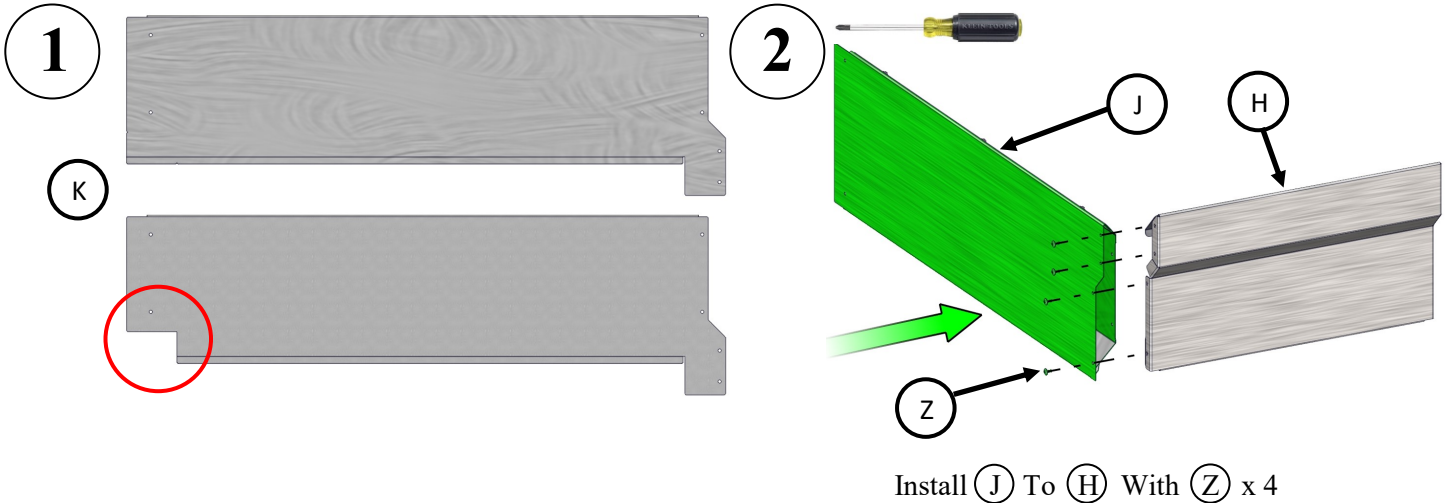
Slide (L) Towards The Oven To Lock Tab Into Place. Re-install & Screw Into Rear Corner

Installing Shroud Fire Suppression Brackets



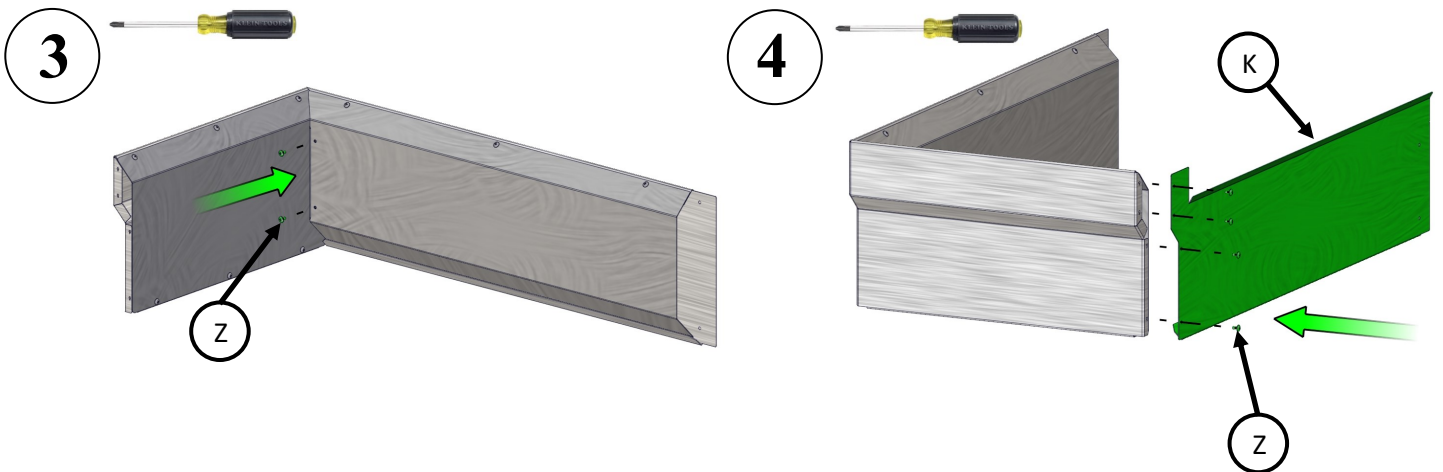
Repeat Steps 2 & 4 For Left Side
(Parts List For LH (S) (U) (W) (E) (AC))

Installing Upper Shroud (RH Shown)



When Fire Suppression Is Present On The Ovens,
Break Away Corner

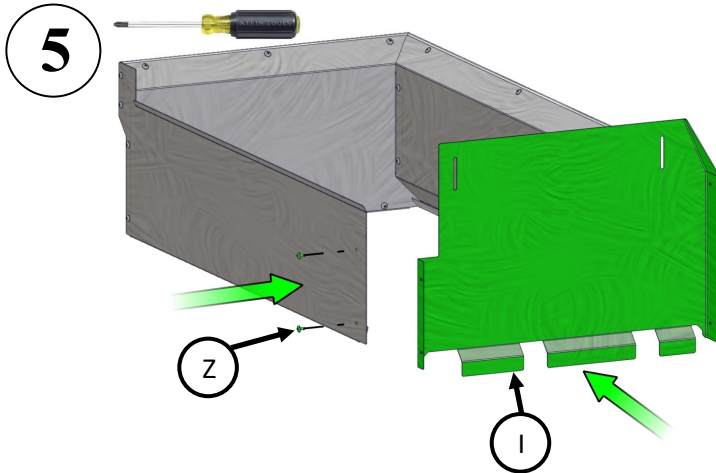
TIP Assemble Upside Down On Flat Surface



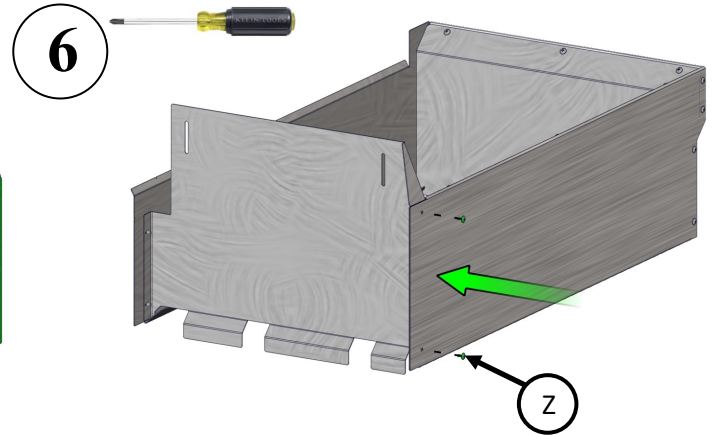
Install (Z) x 2 On The Inside Corner

Install (K) To (H) With (Z) x 4

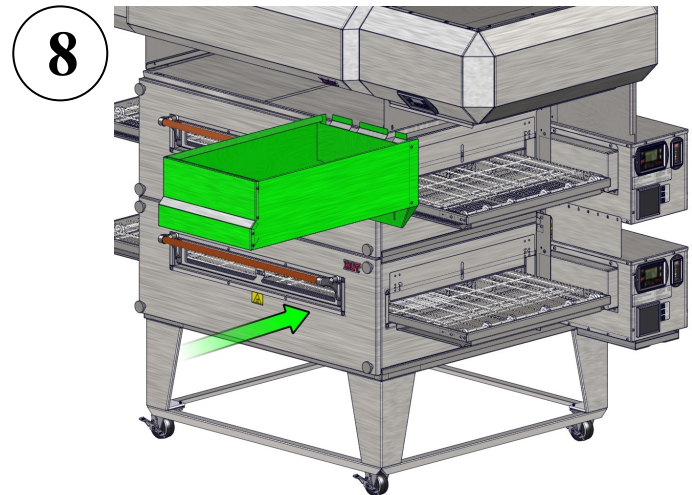
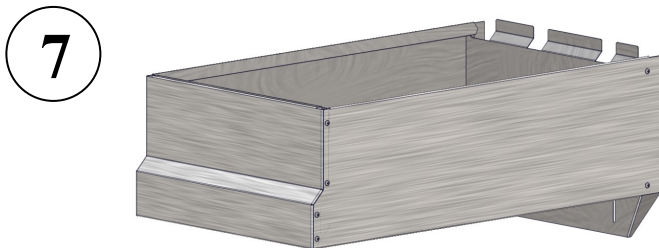
Installing Upper Shroud



Install (I) To (K) With (Z) x 2



Joining (I) To (J) With (Z) x 2



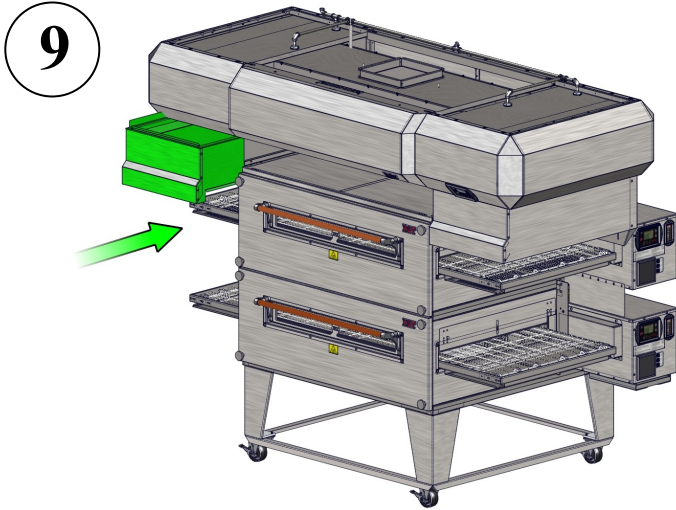
Slide The RH Upper Shroud Into Place

Rotate Upright, Ready For Installation.
Completed Upper RH Shroud

TIP

Rear Flange On Upper Shroud Must
Clear (G) Before Engaging Slide Rails

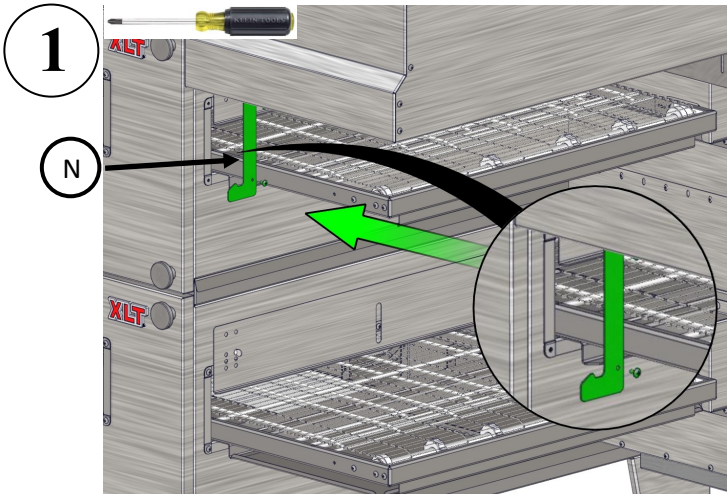
Installing Upper Shroud



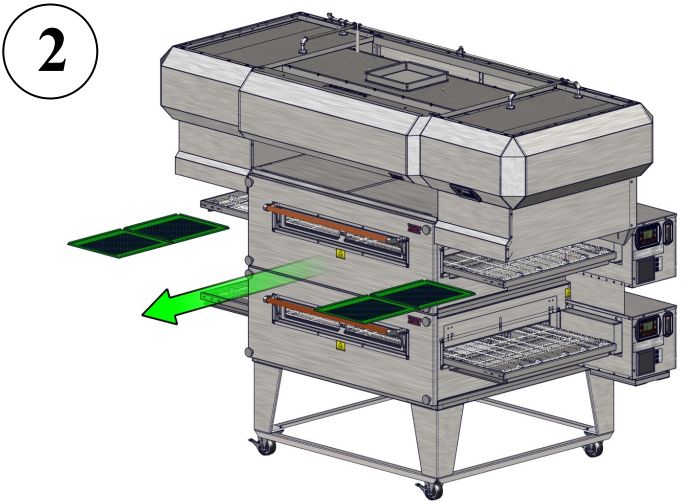
Repeat Steps 1-8 For LH Upper Shroud

(Parts List For LH (A) (B) (C) (D) (Z))

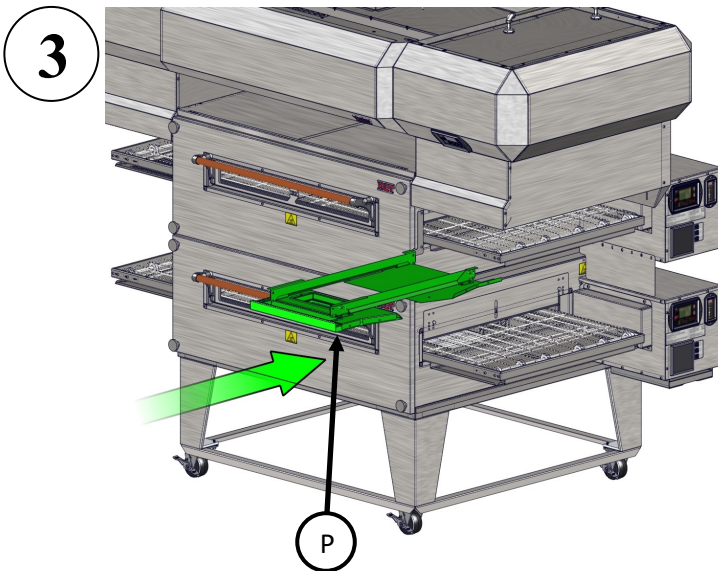
Installing Lower Shroud (RH Shown)



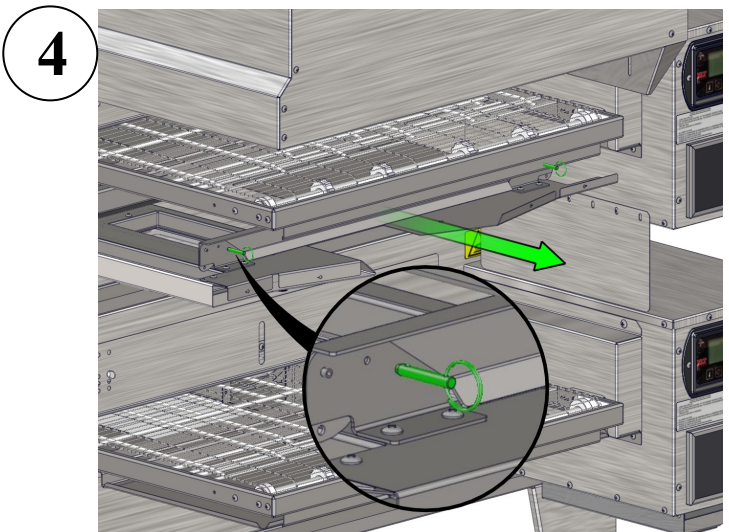
Install (N) With Existing Oven Bezel Screws



Remove Crumb Trays



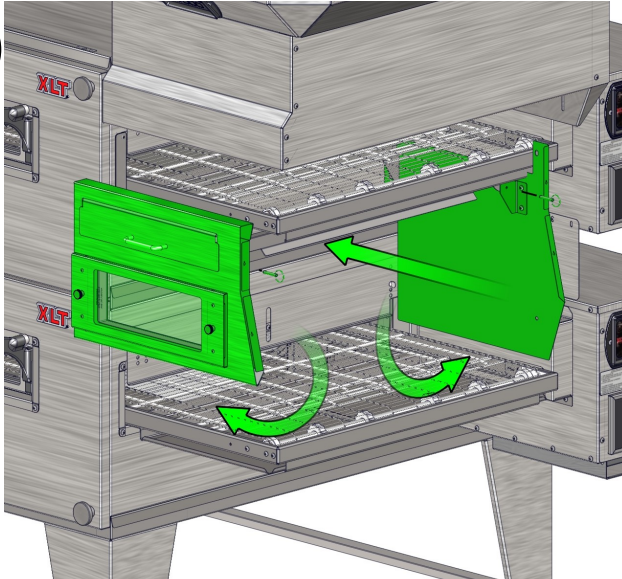
Slide (P) Onto Crumb Tray Rails



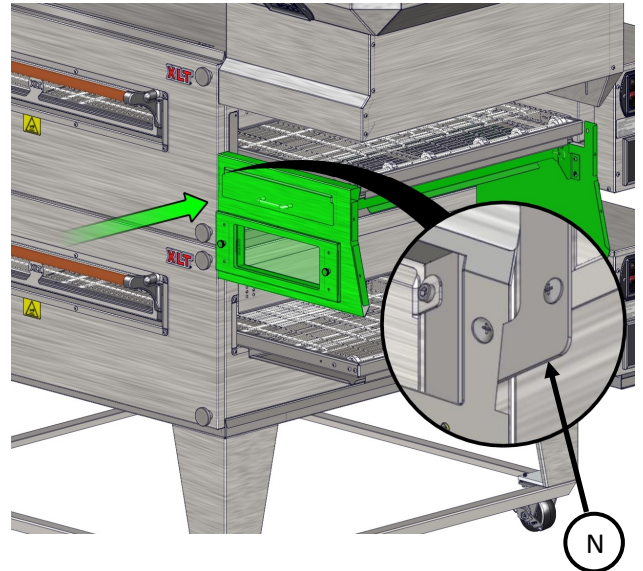
Remove Release Pins x 2 From (P)

Installing Lower Shroud

5



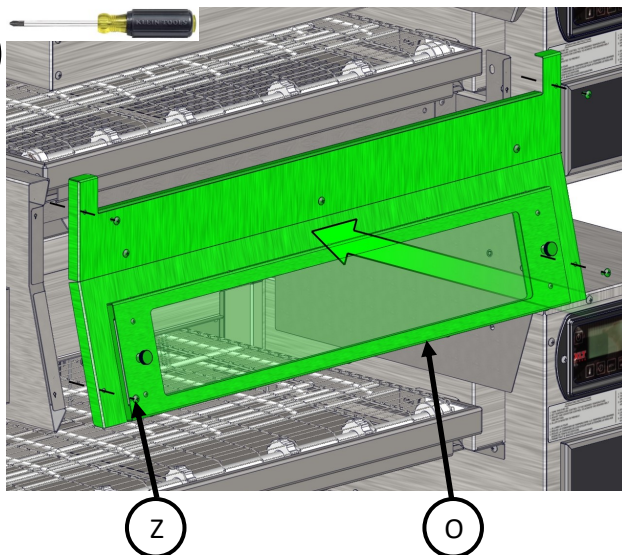
Rotate Front And Rear Of (P) To Vertical Position
And Re-install Release Pins x 2 (See TIP)



TIP

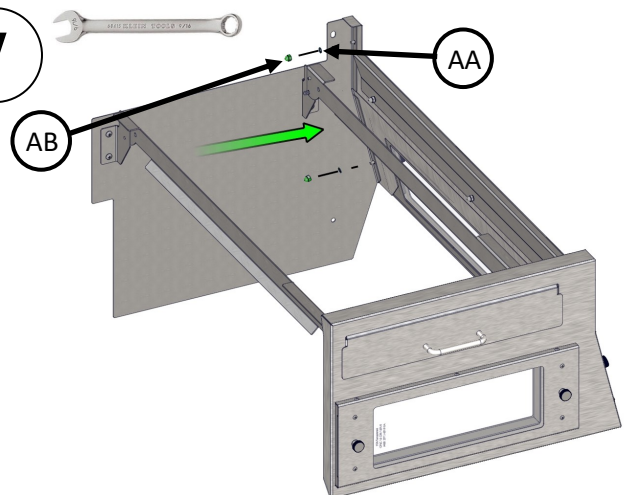
Lift Front And Slide Rearward
To Latch Onto (N)

6



Install (O) Using (Z) x 4

7



Install (AA) x 2 And (AB) x 2 To Back Side Of
Rear Screws With Exposed Threads

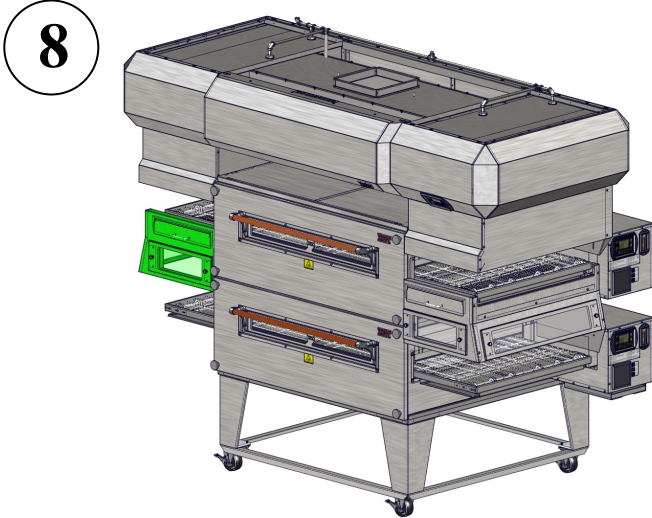
TIP

Tuck Upper Front Corner Of (O)
inside the Corner Of The Front Of (P)

TIP

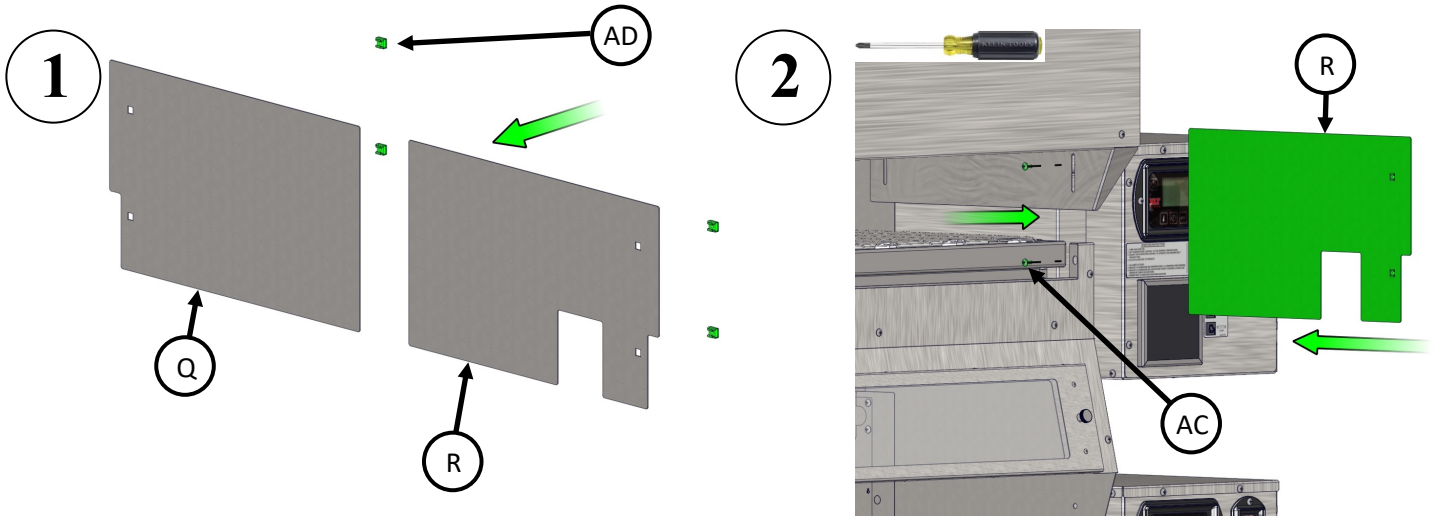
May Require Screwdriver To
Prevent Screw From Turning

Installing Lower Shroud



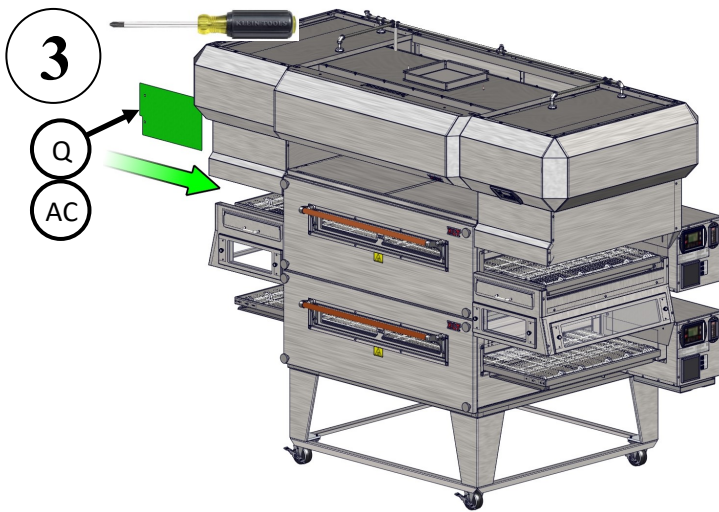
Repeat Steps 1-7 For LH Lower Shroud
(Parts List for LH (M)(O)(Z)(AA)(AB))

Installing Closeouts

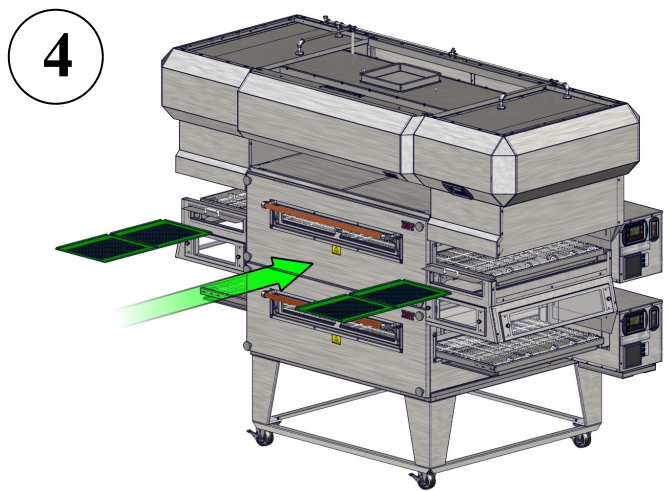


Install (AD) x 2 Into (Q) & (R)

Install (R) With (AC) x 2



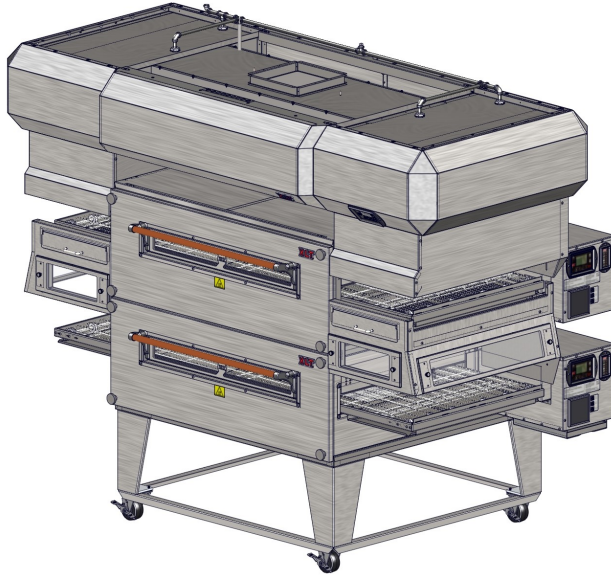
Install (Q) With (AC) x 2



Re-Install Crumb Trays

Installing Closeouts

5



Shrouds Complete

For Triple Stack:
Repeat Installing Lower Shroud Section
For The Additional Set Of Lower Shrouds